

# Assembly Instructions

Legion™ Freestanding Table

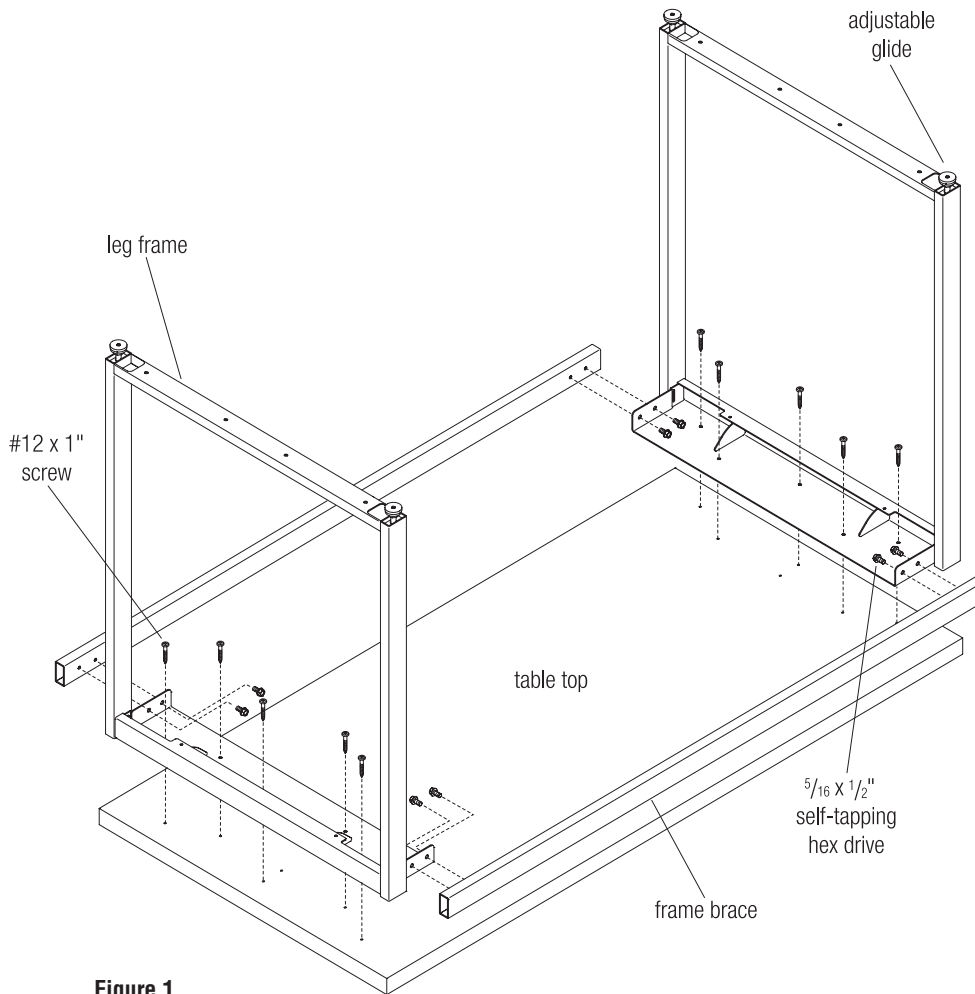


Figure 1

## Tools Required:

- power driver
- # 3 Phillips bit
- $\frac{3}{8}$ " hex socket wrench

1. Carefully place table top upside down on a soft protective surface. Locate and identify all parts and hardware provided (Figure 1).
2. As illustrated, secure two frame braces to two leg frames using a power driver and eight  $\frac{5}{16} \times \frac{1}{2}$ " self-tapping hex drive screws making sure that screws draw braces snug to brackets (Figure 1).
3. Position the leg frame assembly over the pre-drilled holes in the worksurface, aligning all mounting holes. Insert all ten #12 x 1" Phillips screws through the mounting holes in the leg bracket, into the table top. Center the complete assembly on the table top, then tighten each screw to secure. Take care to not strip mounting holes in table top (Figure 1).
4. Carefully turn assembled table to the upright position. Twist any of four adjustable glides either in or out to accommodate varying floor surfaces, or to level table (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.