

2023-2024



Interpretive Signs Frames and Kits

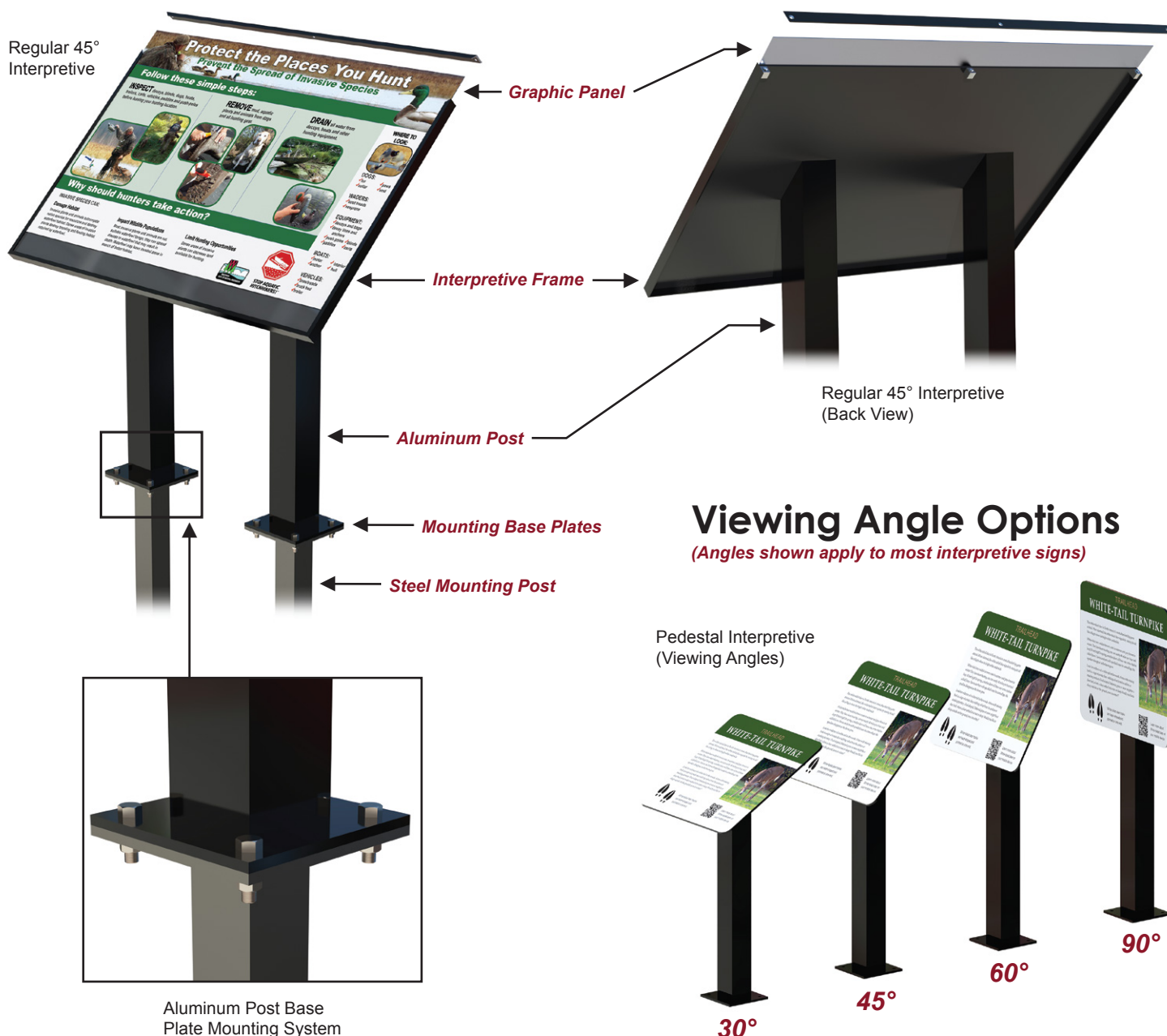


Bureau of
Correctional
Enterprises

General Information About Interpretive Signs

BCE has a large collection of interpretive signs and frames that give the customer many different options. The section below is meant to give some clarity and understanding to the different interpretive sign parts and options available. What may best suit your needs as the customer will vary depending on your intentions with your interpretive project. If you don't see what you are looking for in regards to style, size, or color BCE can customize projects to meet your design needs.

Interpretive Sign Parts



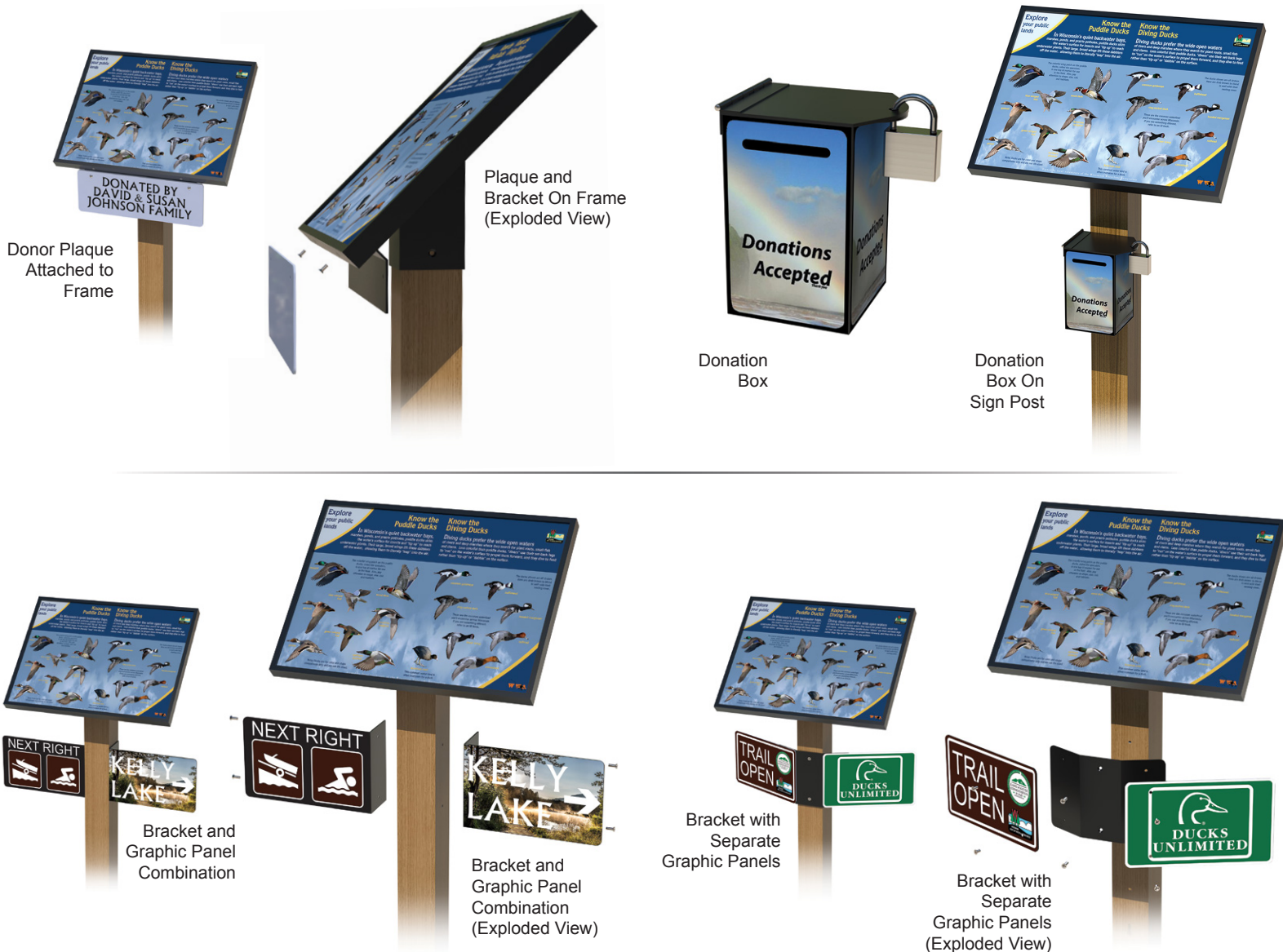


Interpretive Sign Accessories

Donor Recognition Plaques: BCE offers a wide variety of options for donor plaques. From simple name plates or panels to more elaborate engraved plaques. Our design team can take any concept, theme, or logo, and apply it to your donor recognition request. We also design mounting hardware or brackets to retrofit your existing signage, or to add to your new interpretive sign purchase.

Wayfinding Signs: Wayfinding signage always been an important feature in an outdoor space. BCE offers a variety of signage that can attach to an interpretive sign and also work with square or round posts. Seasonal or event based directives are easily interchanged with the bracket system offered for mounting.

***Let us design a wayfinding system specific to your theme, needs, and environment. Seasonal or event based directives are easily interchanged with bracket systems.**



High Quality Graphic Panels

Premier High Quality Graphic Panels: Premier High Quality Graphic Panels: BCE uses the highest quality 3M™ materials to provide our customers with the longest lasting and best looking products possible. We accomplish this by direct printing UV cured ink onto 3M™ High Performance Cast Vinyl for the best image quality, stability, and durability available. We then finish it off with 3M™ Scotchcal™ Over-laminate, which will provide resistance to dirt, abrasion, and harmful UV light exposure. We also have custom high-pressure laminate options available.

***Customer may provide artwork to be printed onto graphic panels, or let our graphics team design your panel.**

****If you don't see the panel size you need, just ask, we make custom sizes.**

REGULAR, WALL MOUNT, RAIL MOUNT, AND CANTILEVER FRAMES ALL REQUIRE STANDARD .080" THICKNESS GRAPHIC PANEL

Part Number	Size
CUST-DP-0912-080-NB	9" x 12"
CUST-DP-1218-080-NB	12" x 18"
CUST-DP-1824-080-NB	18" x 24"
CUST-DP-1836-080-NB	18" x 36"
CUST-DP-2424-080-NB	24" x 24"
CUST-DP-2436-080-NB	24" x 36"
CUST-DP-2448-080-NB	24" x 48"
CUST-DP-3648-080-NB	36" x 48"
CUST-DP-4848-080-NB	48" x 48"
CUST-DP-4860-080-NB	48" x 60"
CUST-DP-4872-080-NB	48" x 72"

Standard .080"
Graphic Panel



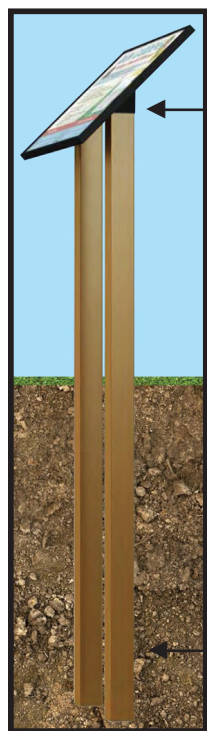
PEDESTAL MOUNTS REQUIRE STANDARD .375" GRAPHIC PANEL

Part Number	Size
CUST-DP-0912-375-NB	9" x 12"
CUST-DP-1218-375-NB	12" x 18"
CUST-DP-1824-375-NB	18" x 24"
CUST-DP-1836-375-NB	18" x 36"
CUST-DP-2424-375-NB	24" x 24"
CUST-DP-2436-375-NB	24" x 36"
CUST-DP-2448-375-NB	24" x 48"
CUST-DP-3648-375-NB	36" x 48"
CUST-DP-4848-375-NB	48" x 48"
CUST-DP-4860-375-NB	48" x 60"
CUST-DP-4872-375-NB	48" x 72"



Pedestal Graphic Panel

Interpretive Sign Mounting Systems



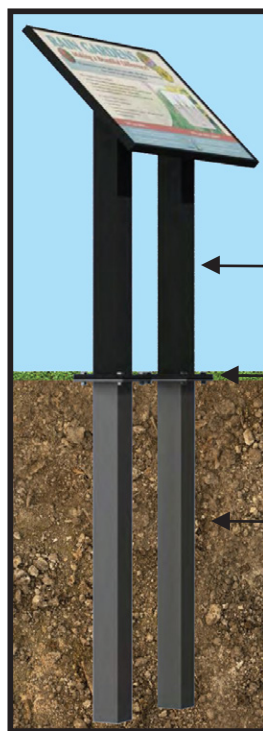
Regular Mount (Wood Post)

Mounting Bracket: Interpretive frame with mounting bracket (at requested angle) is mounted to your 4" x 4" square wood posts with wood screws through frame bracket.



Regular 45°
(Back View)

Wood Posts: Wood posts supplied by the customer are buried in the ground, or mounted in concrete.



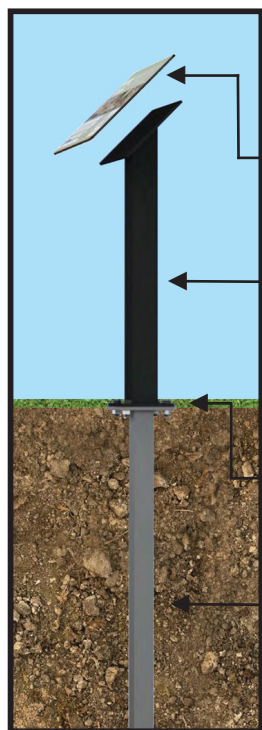
Regular Mount (Aluminum Post)

Aluminum Posts: 4" square aluminum tubing welded to interpretive frame with an 8" square aluminum base plate welded at the bottom of the post.

*(Add \$150 each post)

Ground Level: (4) ½" nuts and bolts fasten each 8" aluminum base plate to mating 8" steel base plate.

Steel Mounting Posts: 3" square steel tubing welded to 8" steel base plates. Mounting posts are buried in the ground, or mounted in concrete. *(Add \$75.00 each mounting post)



Pedestal Mount (Aluminum Post)

Pedestal Interpretive: Custom high pressure laminate or UV cured artwork mounted directly to post mating plate.

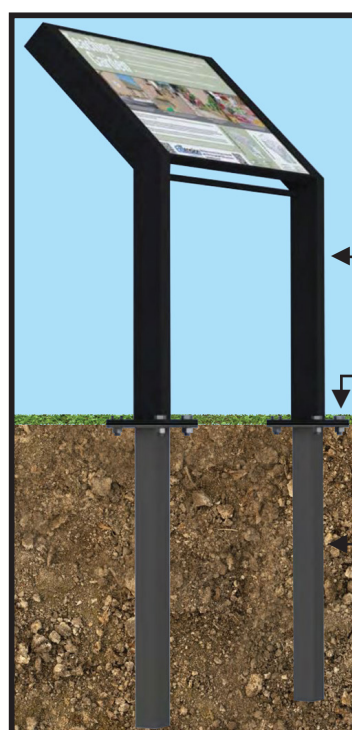
Aluminum Posts: 4" square aluminum tubing welded to interpretive frame with an 8" square aluminum base plate welded at the bottom of the post.

*(Add \$150 each post)

Ground Level: (4) ½" nuts and bolts fasten each 8" aluminum base plate to mating 8" steel base plate.

Steel Mounting Posts: 3" square steel tubing welded to 8" steel base plates. Mounting posts are buried in the ground, or mounted in concrete.

*(Add \$75.00 each mounting post)



Cantilever Mount (Aluminum Post)

Aluminum Posts: 4" x 2" square aluminum tubing welded to interpretive frame with an 8" square aluminum base plate welded at the bottom of the post.

*(Add \$150 each post)

Ground Level: (4) ½" nuts and bolts fasten each 8" aluminum base plate to mating 8" steel base plate.

Steel Mounting Posts: 3" square steel tubing welded to 8" steel base plates. Mounting posts are buried in the ground, or mounted in concrete. *(Add \$75.00 each mounting post)



Regular Interpretive Signs (Wood or Aluminum Post Mount)



Regular 45°
Single Post

Regular Interpretive Signs: Come with (4" x 4") aluminum square tubing brackets on the back of the frame to fit over customer supplied 4" x 4" wood posts. Customer must request either a 30°, 45°, 60°, or 90° viewing angle. **Frames sized 24" wide and under have one post. All larger sizes require two posts.**

Aluminum Post Regular Interpretive Signs: Come with 48" tall aluminum post(s) (4" x 4") welded to the back of the sign frame with mounting plates welded on post ends. Base mounting plates are 8" x 8" with four hole bolt pattern. **Frames sized 24" wide and under have one post. All larger sizes require two posts. *Add \$150.00 per post**

Part Numbers: Part numbers for interpretive signs have five separate parts.

Part 1: **INT**, indicates it is an interpretive sign.

Part 2: **SIZE**, four digit numeric size with the first two digits being the width, followed by height.

Part 3: **VIEWING ANGLE**, is indicated by **30, 45, 60, or 90** (degrees).

Part 4: **MOUNTING STYLE**, is indicated as follows,

REG: Regular interpretive frame that mounts on your 4"x 4" wood post(s).

APS: Regular interpretive frame with our aluminum post(s).

Part 5: **G**, indicates graphic panel is included. ***If purchasing Frame Only, DO NOT include (G) in part number**

PART NUMBER EXAMPLE:

INT-4872-45-APS-G is a regular interpretive sign, 48" tall by 72" wide, a viewing angle of 45 degrees, aluminum posts option, and graphic panel included.

Part Number	Size
INT-0912-00-000-G	9" x 12"
INT-1218-00-000-G	12" x 18"
INT-1824-00-000-G	18" x 24"
INT-1836-00-000-G	18" x 36"
INT-2424-00-000-G	24" x 24"
INT-2436-00-000-G	24" x 36"
INT-2448-00-000-G	24" x 48"
INT-3648-00-000-G	36" x 48"
INT-4848-00-000-G	48" x 48"
INT-4860-00-000-G	48" x 60"
INT-4872-00-000-G	48" x 72"



Regular 45°
Double Post



Cantilever Interpretive Signs



Cantilever 45°
Double Post



Cantilever Interpretive Signs: Come with (2" x 4") aluminum tubing posts welded to frame. Mounting plates are welded on the post ends. Base mounting plates are 8" x 8", with a four hole bolt pattern, and attach to mating plates welded to 48" tall steel square tubing posts installed in the ground. ***Add \$75.00 per (in ground) steel post**

Part Numbers: Part numbers for cantilever interpretive signs have five separate parts.

Part 1: **INT**, to indicate it is an interpretive sign.

Part 2: **SIZE**, a four digit numeric size with the first two digits being the width, followed by height.

Part 3: **VIEWING ANGLE**, is indicated by **30, 45, 60, or 90** (degrees).

Part 4: **MOUNTING STYLE**, is indicated as follows,

CAN: Cantilever interpretive frame, mounts on 48" tall steel square tubing posts installed in the ground.

Part 5: **G**, indicates graphic panel included. ***If purchasing Frame Only, DO NOT include (G) in part number**

PART NUMBER EXAMPLE:

INT-4872-45-CAN-G is a cantilever interpretive sign, 48" tall by 72" wide, a viewing angle of 45 degrees, comes with cantilever style aluminum posts, and a graphic panel included.

Part Number	Size
INT-0912-OO-CAN-G	9" x 12"
INT-1218-OO-CAN-G	12" x 18"
INT-1824-OO-CAN-G	18" x 24"
INT-1836-OO-CAN-G	18" x 36"
INT-2424-OO-CAN-G	24" x 24"
INT-2436-OO-CAN-G	24" x 36"
INT-2448-OO-CAN-G	24" x 48"
INT-3648-OO-CAN-G	36" x 48"
INT-4848-OO-CAN-G	48" x 48"
INT-4860-OO-CAN-G	48" x 60"
INT-4872-OO-CAN-G	48" x 72"



Pedestal Interpretive Signs (Wood or Aluminum Post Mount)

Pedestal Single Post
(Varied Viewing Angles)
30°, 45°, 60°, 90°



Pedestal Interpretive Signs: Aluminum bracket(s) welded to the back of .25" graphic panel that mates to customer supplied 4" x 4" wood post. **Frames sized 24" wide and under have one post. All larger sizes require two posts.**

Aluminum Post Pedestal Interpretive Signs: Mounting provides 4" x 4" aluminum post(s) 48" tall that is welded to the back of .25" graphic panel. Base mounting plates are 8" x 8" with a four hole bolt pattern. **Frames sized 24" wide and under have one post. All larger sizes require two posts. *Add \$150.00 per post**

Pedestal Interpretive Sign Refurbishing also available: Includes refurbishing, and new graphics

Part Numbers: Part numbers for pedestal interpretive frames have five separate parts.

Part 1: **INT**, to indicate it is an interpretive sign.

Part 2: **SIZE**, a four digit numeric size with the first two digits being the width, followed by height.

Part 3: **VIEWING ANGLE**, indicated by **30**, **45**, **60**, or **90** degrees.

Part 4: **MOUNTING STYLE**, is indicated as follows,

PED: Pedestal interpretive frame that mounts on your 4" x 4" wood post(s).

PED1: Pedestal interpretive frame with aluminum posts.

Part 5: **G**, indicates graphic panel included.

PART NUMBER EXAMPLE:

INT-4848-45-PED1-G is a pedestal interpretive sign, 48" tall by 48" wide, has a viewing angle of 45°, aluminum mounting posts, and a graphic panel included.

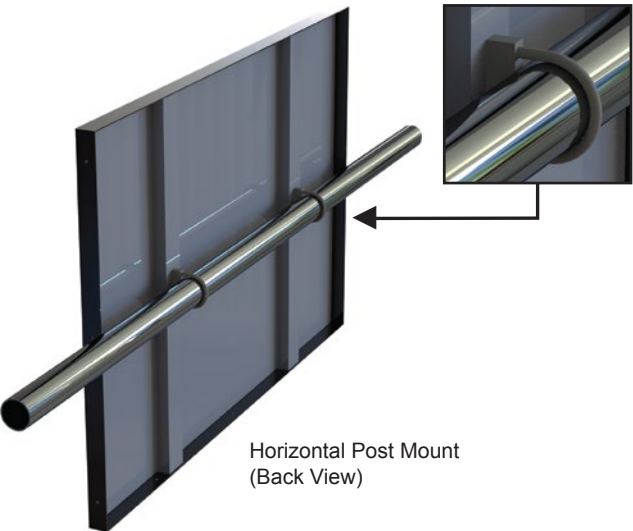
Part Number	Size
INT-0912-00-000-G	9" x 12"
INT-1218-00-000-G	12" x 18"
INT-1824-00-000-G	18" x 24"
INT-1836-00-000-G	18" x 36"
INT-2424-00-000-G	24" x 24"
INT-2436-00-000-G	24" x 36"
INT-2448-00-000-G	24" x 48"
INT-3648-00-000-G	36" x 48"
INT-4848-00-000-G	48" x 48"



Pedestal 45°
(Exploded View)



Rail and Post Mount Interpretive Signs



Horizontal Post Mount
(Back View)

Rail and Post Mount Interpretive Signs: Frames can be configured to mount vertically or horizontally on a round or square rail or post. ****Please specify horizontal or vertical mount when ordering.***

***Base Price Includes:** Sign frame, graphic panel, mounting hardware, and a black powder coat finish.

We can design and manufacture custom sizes, configurations, and frame colors with powder coat or paint at an additional cost. (Call for color matching and price quote)

Part Numbers: Part numbers for rail and post mount interpretive signs have four separate parts.

Part 1: INT, to indicate it is an interpretive sign.

Part 2: SIZE, a four digit numeric size with the first two digits being the width, followed by height.

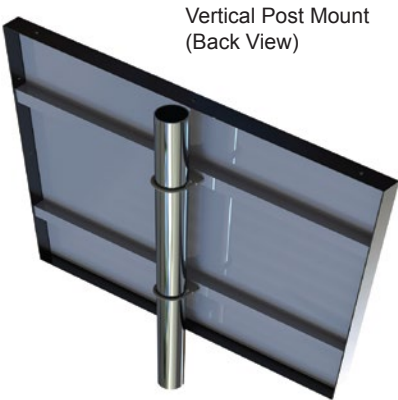
Part 3: PAN, mounting style (including mounting hardware) for rail and post interpretive signs.

Part 4: G, indicates graphic panel included. ****If purchasing Frame Only, DO NOT include (G) in part number***

PART NUMBER EXAMPLE:

INT-4848-PAN-G is a rail or post mount interpretive sign, 48" tall by 48" wide, and graphic panel.

Part Number	Size
INT-0912-PAN-G	9" x 12"
INT-1218-PAN-G	12" x 18"
INT-1824-PAN-G	18" x 24"
INT-1836-PAN-G	18" x 36"
INT-2424-PAN-G	24" x 24"
INT-2436-PAN-G	24" x 36"
INT-2448-PAN-G	24" x 48"
INT-3648-PAN-G	36" x 48"
INT-4848-PAN-G	48" x 48"



Vertical Post Mount
(Back View)



Wall Mount Interpretive Signs (Mount on any flat surface)



Wall Mount Frame
(Back View)

Wall Mount Interpretive Signs: Frames are configured to mount on a separate mated frame (included) that is mounted to your flat wall surface.

***Base Price Includes:** Sign frame, wall mount frame, graphic panel, and a black powder coat finish.

We can design and manufacture custom sizes, configurations, and frame colors with powder coat or paint at an additional cost. (Call for color matching and price quote)

Part Numbers: Part numbers for wall mount interpretive signs have four separate parts.

Part 1: **INT**, to indicate it is an interpretive sign.

Part 2: **SIZE**, a four digit numeric size with the first two digits being the width, followed by height.

Part 3: **WALL**, mounting style for wall mount interpretive sign.

Part 4: **G**, indicates graphic panel included. ***If purchasing Frame Only, DO NOT include (G) in part number**

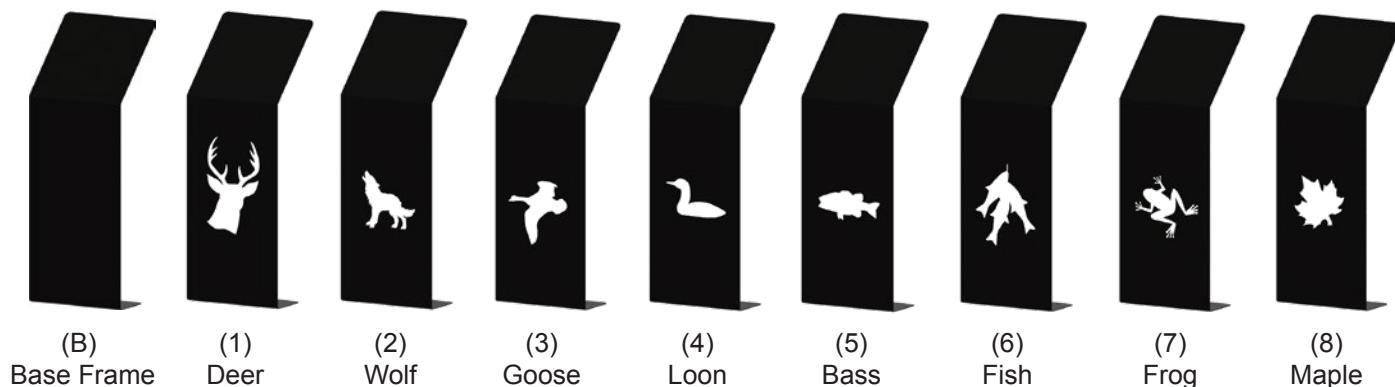
PART NUMBER EXAMPLE:

INT-4872-WALL-G is a wall mount interpretive sign (including mounting), 48" tall by 72" wide, and graphic panel.

Part Number	Size
INT-0912-WALL-G	9" x 12"
INT-1218-WALL-G	12" x 18"
INT-1824-WALL-G	18" x 24"
INT-1836-WALL-G	18" x 36"
INT-2424-WALL-G	24" x 24"
INT-2436-WALL-G	24" x 36"
INT-2448-WALL-G	24" x 48"
INT-3648-WALL-G	36" x 48"
INT-4848-WALL-G	48" x 48"
INT-4860-WALL-G	48" x 60"
INT-4872-WALL-G	48" x 72"



Universal and Combination Mount Interpretive Signs



*We offer a standard base frame, and (8) standard cut-out silhouette options. Custom options are also available.

Universal Interpretive Signs: Graphic is applied directly to the upper plane of the frame. Universal base mounts to any flat surface, concrete, wood, steel, etc. The frames come with a standard hole pattern to mount to BCE's in ground mounting base. They can also mount directly to the top of existing wood, steel, or concrete posts or columns (customer may need to drill individual hole pattern per individual needs).

***If in ground mounting base is required, add \$75.00 per post.**

NOTE: One (1) mounting base is required for frames up to 24" wide.

Two (2) mounting bases are required for frames over 24" wide.

Combination Interpretive Signs: A regular interpretive sign (graphic panel and frame) is mounted to a universal base (as opposed to graphic applied directly to upper plane of the frame). ***Mounting is the same as universal interpretive sign base description above.**

Part Numbers: Part numbers for interpretive frames have 4 separate parts.

Part 1: **INT**, to indicate it is an interpretive sign.

Part 2: **GRAPHIC PANEL SIZE**, a four digit numeric size with the first two digits being the width, followed by height.

Part 3: **VIEWING ANGLE**, indicated by **30, 45, 60, or 90** degrees.

Part 4: **MOUNTING STYLE**, is indicated as **UNI** for the UNIVERSAL frame, **COM** for COMBINATION frame.

***Both options include graphics panel in base price**

Part 5: **BASE FRAME**, is indicated as **B** for base frame, or **1, 2, 3, 4, 5, 6, 7, 8** for silhouette cutout (options above).

PART NUMBER EXAMPLE:

INT-3636-45-UNI-1 is a universal interpretive sign, 36" tall by 36" wide, with a 45 degree viewing angle, and cut-out silhouette option (1) deer.

Part Number	Size
INT-0912-00-000-O	9" x 12"
INT-1218-00-000-O	12" x 18"
INT-1824-00-000-O	18" x 24"
INT-1836-00-000-O	18" x 36"
INT-2424-00-000-O	24" x 24"
INT-2436-00-000-O	24" x 36"
INT-3636-00-000-O	36" x 36"



Universal 45°



Combination 45°

Triangular Interpretive Signs (Interchangeable Panels)



Triangular
Interpretive
(Left Side)



Triangular
Interpretive
(Right Side)

Triangular Interpretive Signs: Come with two interchangeable custom panels which mount on the faces of the triangular base. BCE will cut your logo, artwork, or other “silhouette” appropriate graphics into the interchangeable panels. Triangular base mounts to any flat surface, concrete, wood, steel, etc. The frames come with a standard hole pattern to mount to BCE’s in ground mounting base. All sign frames are powder-coated black, and custom panels are powder-coated silver. Panel mounting hardware is included. ***Custom color schemes are available at an additional cost.**

***If in ground mounting base is required, add \$75.00 per post.**

NOTE: One (1) mounting base is required for frames up to 24” wide.

Two (2) mounting bases are required for frames over 24” wide.

Part Numbers: Part numbers for interpretive frames have 4 separate parts.

Part 1: INT, to indicate it is an interpretive sign.

Part 2: GRAPHIC PANEL SIZE, a four digit numeric size with the first two digits being the width, followed by height.

Part 3: VIEWING ANGLE, indicated by 45, or 60 degrees.

Part 4: MOUNTING STYLE, is indicated as ANG: Triangular frame which mounts on any solid flat surface.

Part 5: G, indicates graphic panel included. ***If purchasing Frame Only, DO NOT include (G) in part number**

PART NUMBER EXAMPLE:

INT-3636-45-ANG-G is a triangular interpretive sign, 36” tall by 36” wide, with a 45 degree viewing angle, and a graphic panel included

Part Number	Size
INT-0912-OO-ANG-G	9” x 12”
INT-1218-OO-ANG-G	12” x 18”
INT-1824-OO-ANG-G	18” x 24”
INT-1836-OO-ANG-G	18” x 36”
INT-2424-OO-ANG-G	24” x 24”
INT-2436-OO-ANG-G	24” x 36”
INT-3636-OO-ANG-G	36” x 36”



Universal Interpretive Signs and Frame Kits



Rectangular Case Interpretive Frames

- * Universal vertical or horizontal mounting orientation
- * Case hinges open for easy document change
- * .22" Polycarbonate viewing window
- * Available in sizes from 9" x 12" and up
- * Mounting brackets available for any view angle
- * Aluminum mounting posts available



Viewing Window
(as shown)
sized to fit
(2) 8.5" x 11" sheets
or
(1) large custom graphic



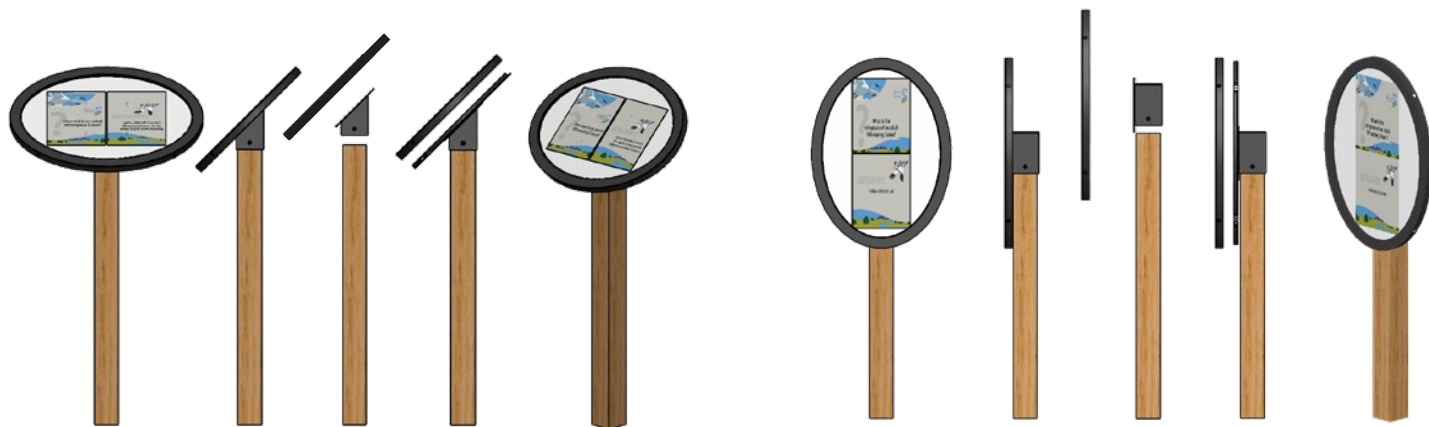
24"W x 18"H as shown - contact BCE sales additional pricing.
Rectangular Case Interpretive Frame: \$ call for pricing

Part Number	Size
INT-0912-CASE	9" x 12"
INT-1218-CASE	12" x 18"
INT-1824-CASE	18" x 24"
INT-1836-CASE	18" x 36"
INT-2436-CASE	24" x 36"

Mounting bracket (sold separately): See mounting hardware page



Universal Interpretive Signs and Frame Kits



Oval Case Interpretive Frames

- * Universal vertical or horizontal mounting orientation
- * Easy open face for easy document change
- * .22" Polycarbonate viewing window
- * Available in sizes from 9" x 12" and up
- * Mounting brackets available for any view angle
- * Aluminum mounting posts available



Viewing Window
(as shown)
sized to fit
(2) 8.5" x 11" sheets
or
(1) large custom graphic



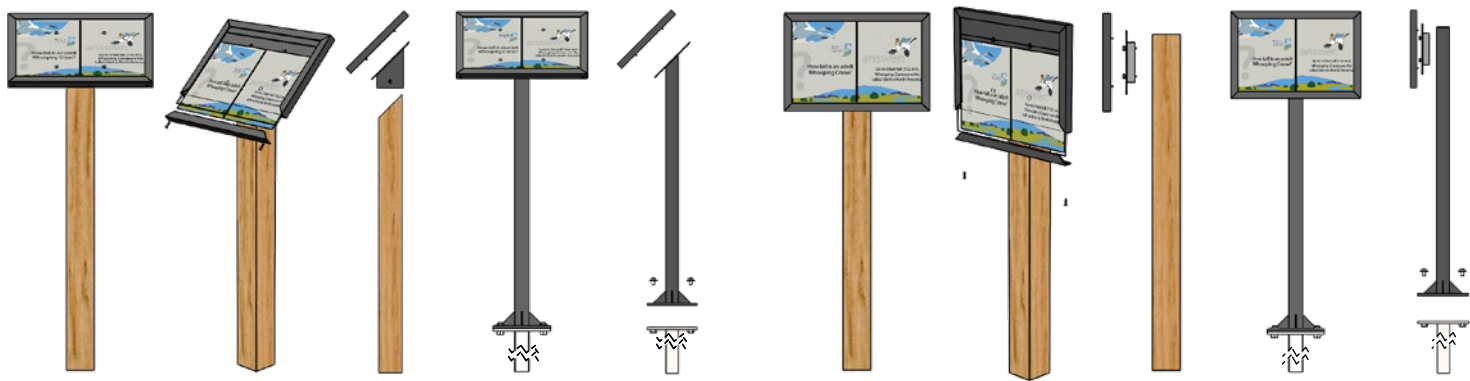
24"W x 18"H as shown - contact BCE sales additional pricing.
Oval Case Interpretive Frame: \$ call for pricing

Part Number	Size
INT-0912-OVAL	9" x 12"
INT-1218-OVAL	12" x 18"
INT-1824-OVAL	18" x 24"
INT-1836-OVAL	18" x 36"
INT-2436-OVAL	24" x 36"

Mounting bracket (sold separately): See mounting hardware page



Universal Interpretive Signs and Frame Kits



Story Interpretive Frames

- * Universal vertical or horizontal mounting orientation
- * Easy open for easy document change
- * .22" Polycarbonate viewing window
- * Available in sizes from 9" x 12" and up
- * Mounting brackets available for any view angle
- * Aluminum mounting posts available



Viewing Window
(as shown)
sized to fit
(2) 8.5" x 11" sheets
or
(1) large custom graphic



18"W x 12"H as shown - contact BCE sales additional pricing.
Story Interpretive Frame: \$ call for pricing

Part Number	Size
INT-0912-STORY	9" x 12"
INT-1218-STORY	12" x 18"
INT-1824-STORY	18" x 24"
INT-1836-STORY	18" x 36"
INT-2436-STORY	24" x 36"

Mounting bracket (sold separately): See mounting hardware page



Universal Interpretive Sign and Frame Kits



Pocket Display Interpretive Frames

- * Universal vertical or horizontal mounting orientation
- * Easy open for easy document change
- * .22" Polycarbonate viewing window
- * Available in sizes from 9" x 12" and up
- * Mounting brackets available for any view angle
- * Aluminum mounting posts available



19" x 12" Pocket Display Interpretive
Viewing Window sized to fit
(2) 8.5" x 11" sheets or
(1) large custom graphic



10" x 12" Pocket Display Interpretive
Viewing Window sized to fit
(1) 8.5" x 11" sheet

Pocket Display Interpretive Frame: \$ call for pricing

Part Number	Size
INT-0912-POCKET	9" x 12"
INT-1218-POCKET	12" x 18"
INT-1824-POCKET	18" x 24"
INT-1836-POCKET	18" x 36"
INT-2436-POCKET	24" x 36"

Mounting bracket (sold separately): See mounting hardware page

Universal Interpretive Sign and Frame Kits

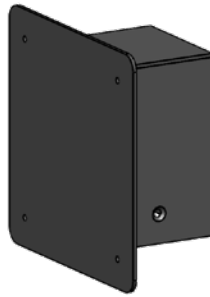
Universal aluminum mounting brackets and posts

Standard hole pattern for mounting any interpretive at a horizontal or vertical orientation



45 degree 4x4 bracket

Part #: INT-45-BRACKET-4



90 degree 4x4 bracket

Part #: INT-90-BRACKET-4



90 degree wall bracket

Part #: INT-90-BRACKET-W

BCE can design and fabricate
any type of mounting bracket or system
to meet your specific needs.

Our signs and wayfinding systems are
manufactured with the highest quality standards
and the customer needs as a top priority.

BCE Sock Powder Coat Colors

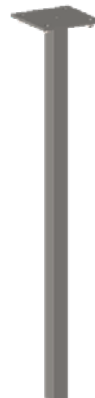
(other colors available at additional cost)

- ☐ PCTT 88103 - Apollo White
- ☒ PRPL 95007 - Brilliant Blue Full Gloss
- ☒ PCTT 60123 - Red Baron
- ☒ PLX 5184-21 - Sand S/G Hybrid
- ☒ PCUK 75103 - Universal Silver
- ☒ PCTT 70126 - Iron Gray
- ☒ PCTA 49108 - Bottle Green
- ☒ PCTT 20171 - Derby Brown
- ☒ PCTT 20172 - Dark Brown
- ☒ PCTT 90105 - Jet Black
- ☒ PCTT 45001 - Black Satin



45 degree 2 x 2 square post

Part #: INT-45-POST-2



Steel 2 x 2 square post
for in-ground mounting
Part #: MOUNTING-BASE-INT

Contact our sales team for current pricing and options



Vision Statement

The Bureau of Correctional Enterprises makes a demonstrable contribution to public safety through our valued staff. We provide training and work experience for inmates that leads to long term success while in prison and in the community upon re-entry. Together we provide high quality products and services to our customers.



State of Wisconsin
Bureau of Correctional Enterprises
Business Office and Showroom
3099 East Washington Avenue
Madison, WI 53704

BCE Product Development Center
Design. Support. Promote.